

In the Claims:

1 | 25. (Six Times Amended) A thin film transistor comprising:
a semiconductor layer formed on an insulating surface;
a channel region formed in said semiconductor layer;
a gate insulating layer contacting said semiconductor layer; and
a gate electrode adjacent to said semiconductor layer with said
gate insulating layer therebetween,

L 1 | wherein said [semiconductor layer] channel region comprises a
crystalline silicon semiconductor layer containing oxygen, nitrogen or carbon
at a concentration 1×10^{19} atoms/cm³ or less wherein said [semiconductor
layer] channel region shows a Raman shift at a wavenumber of 512 cm⁻¹ or
higher.

3 | 25. (Six Times Amended) A thin film transistor comprising:
a semiconductor layer formed on an insulating surface;
a channel region formed in said semiconductor layer;
a gate insulating layer contacting said [semiconductor layer]
channel region; and

L 2 | a gate electrode adjacent to said [semiconductor layer] channel
region with said gate insulating layer therebetween,

wherein said [semiconductor layer] channel region comprises a
crystalline silicon semiconductor layer containing oxygen, nitrogen or carbon
at a concentration 1×10^{19} atoms/cm³ or less and wherein a ratio of a full band
width at half maximum (FWHM) of a Raman peak of said [semiconductor

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layer] channel region to a FWHM of a Raman peak of a single crystalline silicon is less than 3.

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(Six Times Amended) A thin film transistor comprising:
a semiconductor layer formed on an insulating surface;
a channel region formed in said semiconductor layer;
a gate insulating layer contacting said [semiconductor layer]
channel region; and

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a gate electrode adjacent to said [layer] channel region with said
gate insulating layer therebetween,

wherein said channel [semiconductor layer] region comprises a
crystalline silicon semiconductor layer containing oxygen, nitrogen or carbon
at a concentration 1×10^{19} atoms/cm³ or less and wherein a peak intensity ratio
Ia/Ic of said [semiconductor layer] channel region is less than 0.4 where Ia
represents a Raman peak intensity at a wavenumber of 480 cm⁻¹ for an
amorphous component of said [semiconductor layer] channel region and Ic
represents a Raman peak intensity at 521 cm⁻¹ for a single crystalline silicon.

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(Twice Amended) The thin film transistor of claim *23* wherein
said [semiconductor layer] channel region comprises a laser annealed
crystalline semiconductor layer.

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(Twice Amended) The thin film transistor of claim *25* wherein
said [semiconductor layer] channel region comprises a laser annealed
crystalline silicon semiconductor layer.

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21. (Twice Amended) The thin film transistor of claim 27 wherein said [semiconductor layer] channel region comprises a laser annealed crystalline silicon semiconductor layer.

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22. (Seven Times Amended) A thin film transistor produced by a process comprising the steps of:

forming on an insulating surface a semiconductor film having a region to become a channel region of the transistor, said [semiconductor film] channel region containing therein carbon, nitrogen or oxygen at a concentration of 1×10^{19} atoms/cm³ or less, said [semiconductor film] channel region comprising a material selected from the group consisting of germanium and a germanium silicon alloy; and

irradiating said semiconductor film with a laser beam or a light having a strength equivalent to the laser beam with melting the semiconductor film to increase the degree of crystallinity [thereof] of at least said channel region, and

annealing the semiconductor film after the irradiation in a hydrogen atmosphere.

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23. (Four Times Amended) A thin film transistor comprising:
a semiconductor layer formed on an insulating surface;
a channel region formed in said semiconductor layer;
a gate insulating layer contacting said [semiconductor layer]
channel region; and
a gate electrode adjacent to said [semiconductor layer] channel region with said gate insulating layer therebetween;

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wherein said [semiconductor layer] channel region comprises a non-single crystalline silicon semiconductor layer containing oxygen, carbon or nitrogen at a concentration 1×10^{19} atoms/cm³ or less, which shows a Raman shift at a wavenumber of 512 cm⁻¹ or higher.

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34. (Five Times Amended) A thin film transistor comprising:
a semiconductor layer formed on an insulating surface;
a channel region formed in said semiconductor layer;
a gate insulating layer contacting said [semiconductor layer]
channel region; and

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a gate electrode adjacent to said [semiconductor layer] channel region with said gate insulating layer therebetween,

wherein said [semiconductor layer] channel region comprises a non-single crystalline silicon semiconductor layer containing oxygen, carbon or nitrogen at a concentration 1×10^{19} atoms/cm³ or less and wherein a ratio of a full band width at half maximum (FWHM) of a Raman peak of said [semiconductor layer] channel region to a FWHM of a Raman peak of a single crystalline silicon is less than 3.

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35. (Five Times Amended) A thin film transistor comprising:
a semiconductor layer formed on an insulating surface;
a channel region formed in said semiconductor layer;
a gate insulating layer contacting said [semiconductor layer]
channel region; and
a gate electrode adjacent to said [semiconductor layer] channel region with said gate insulating layer therebetween,

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wherein said [semiconductor layer] channel region comprises a non-single crystalline silicon semiconductor layer containing oxygen, carbon or nitrogen at a concentration 1×10^{19} atoms/cm³ or less and wherein a peak intensity ratio Ia/Ic of said semiconductor layer is less than 0.4 wherein Ia represents a Raman peak intensity at a wavenumber of 480 cm⁻¹ for an amorphous component of said [semiconductor layer] channel region and Ic represents a Raman peak intensity at 521 cm⁻¹ for a single crystalline silicon.

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36. (Five Times Amended) A thin film transistor produced by a process comprising the steps of:

forming on an insulating surface a semiconductor film having a region to become a channel region of the transistor, said [semiconductor film] channel region containing carbon at a concentration 1×10^{19} atoms/cm³ or less and comprising a material selected from the group consisting of germanium and a germanium silicon alloy; and

irradiating the semiconductor film with a laser beam or a light having a strength equivalent to the laser beam to increase the degree of crystallinity of [the semiconductor film] at least said channel region,

wherein said [semiconductor film] channel region shows a Raman shift at a wavenumber of 512 cm⁻¹ or higher.

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37. (Five Times Amended) A thin film transistor produced by a process comprising the steps of:

forming on an insulating surface a semiconductor film having a region to become a channel region of the transistor, said [semiconductor film] channel region containing nitrogen at a concentration 1×10^{19} atoms/cm³ or

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less and comprising a material selected from the group consisting of germanium and a germanium silicon alloy; and

irradiating the semiconductor film with a laser beam or a light having a strength equivalent to the laser beam to increase the degree of crystallinity of [the semiconductor film] at least said channel region, wherein said [semiconductor film] channel region shows a Raman shift at a wavenumber of 512 cm^{-1} or higher.

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38. (Five Times Amended) A thin film transistor produced by a process comprising the steps of:

forming on an insulating surface a semiconductor film having a region to become a channel region of the transistor, said [semiconductor film] channel region containing oxygen at a concentration $1 \times 10^{19} \text{ atoms/cm}^3$ or less and comprising a material selected from the group consisting of germanium and a germanium silicon alloy; and

irradiating the semiconductor film with a laser beam or a light having a strength equivalent to the laser beam to increase the degree of crystallinity of [the semiconductor film] at least said channel region, wherein said [semiconductor film] channel region shows a Raman shift at a wavenumber of 512 cm^{-1} or higher.

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19. (Amended) A thin film transistor comprising:
a semiconductor layer formed on an insulating surface;
a channel region formed in said semiconductor layer;
a gate insulating layer contacting said [semiconductor layer]
channel region; and

a gate electrode adjacent to said [semiconductor layer] channel region with said gate insulating layer therebetween,

wherein said [semiconductor layer] channel region comprises a material selected from the group consisting of germanium and a germanium silicon alloy, and containing oxygen, nitrogen or carbon at a concentration 1×10^{19} atoms/cm³ or less and wherein said [semiconductor layer] channel region shows a Raman shift at a wavenumber of 512 cm⁻¹ or higher.

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50. (Amended) [A] The thin film transistor according to claim 23
wherein said semiconductor layer is intrinsic or substantially intrinsic.

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51. (Amended) [A] The thin film transistor according to claim 25
wherein said semiconductor layer is intrinsic or substantially intrinsic.

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52. (Amended) [A] The thin film transistor according to claim 27
wherein said semiconductor layer is intrinsic or substantially intrinsic.

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53. (Amended) [A] The thin film transistor according to claim 32
wherein said semiconductor film is intrinsic or substantially intrinsic.

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54. (Amended) [A] The thin film transistor according to claim 33
wherein said semiconductor layer is intrinsic or substantially intrinsic.

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55. (Amended) [A] The thin film transistor according to claim 34
wherein said semiconductor layer is intrinsic or substantially intrinsic.

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56. (Amended) [A] The thin film transistor according to claim 25
wherein said semiconductor layer is intrinsic or substantially intrinsic.

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57. (Amended) [A] The thin film transistor according to claim 36
wherein said semiconductor film is intrinsic or substantially intrinsic.
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58. (Amended) [A] The thin film transistor according to claim 37
wherein said semiconductor film is intrinsic or substantially intrinsic.
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59. (Amended) [A] The thin film transistor according to claim 38
wherein said semiconductor film is intrinsic or substantially intrinsic.
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Please add new claims 60-66 as follows:

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60. The thin film transistor according to claim 25 wherein said gate
insulating layer comprises a silicon oxide layer directly contacting with said
channel region.

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61. The thin film transistor according to claim 28 wherein said gate
insulating layer comprises a silicon oxide layer directly contacting with said
channel region.
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62. The thin film transistor according to claim 27 wherein said gate
insulating layer comprises a silicon oxide layer directly contacting with said
channel region.
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